

Technical Data Sheet

Fiberfil J-68/20/E/SD

Polypropylene Copolymer
LyondellBasell Industries
Engineering Plastics

General			
Filler / Reinforcement	• Glass Fiber, 20% Filler by Weight		
Additive	• Antistatic		
Features	• Antistatic	• Chemically Coupled	• Copolymer
Forms	• Pellets		

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.04	1.04 g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 Kg)	12 g/10 min	12 g/10 min	ASTM D1238
Water Absorption (24 Hr)	0.020 %	0.020 %	ASTM D570

Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Modulus (73°F (23°C))	435000 psi	3000 MPa	ASTM D638
Tensile Strength (73°F (23°C))	7250 psi	50.0 MPa	ASTM D638
Tensile Elongation (Yield, 73°F (23°C))	4.0 %	4.0 %	ASTM D638
Flexural Modulus - Tangent (73°F (23°C))	479000 psi	3300 MPa	ASTM D790
Flexural Strength (73°F (23°C))	10200 psi	70.0 MPa	ASTM D790

Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact			ASTM D256
73°F (23°C), 0.125 In (3.18 Mm)	3.6 ft-lb/in	190 J/m	

Hardness	Nominal Value (English)	Nominal Value (SI)	Test Method
Rockwell Hardness (R-scale)	90	90	ASTM D785

Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
66 Psi (0.45 Mpa), Unannealed	276 °F	136 °C	
264 Psi (1.8 Mpa), Unannealed	265 °F	129 °C	

Notes

These are typical property values not to be construed as specification limits.